

Model/Series: COMBO Number: Combo\_S\_EU\_EN

Version: Rev. 12 Media: Inert Gas only

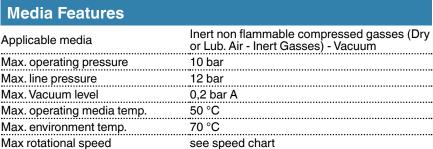
## Description

The Combo solution consists in one MPSS rotary union specifically designed to be used in conjunction with Deublin Slip-Rings. It is available with 1, 2, 4. 6 and 8 passages and 3 different connections port sizes:  $G \frac{1}{4}$ ,  $G \frac{3}{8}$  and  $G \frac{1}{2}$ . The unions are designed with interface on the rotor back to mate with the Slip-Rings and have a large central bore for cable passage. Specific anti-rotation bracket is included to prevent relative movement between rotary components.

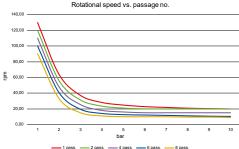
ModelIndustryApplication1 to 8 passagesPackagingPackaging, Automation, Rotary Table

Mechanical Features	
Passage no.	1 - 2 - 4 - 6 - 8
Passage dimension	Ø 6 - Ø 10 - Ø 12 mm
Housing thread connections	G ¼" - G¾" - G½"
Axial Rotor connections	Ø 6 - Ø 10 - Ø 12 mm with O-ring seal
Central bore for cable passage	Ø 30 mm
Housing Material	Aluminum with anodizing coating
Rotor Material	AISI420B
Deublin Soft Seal	Type DPG-G
Drainage	Plain holes
Drainage configuration	Between passages and bearing protection







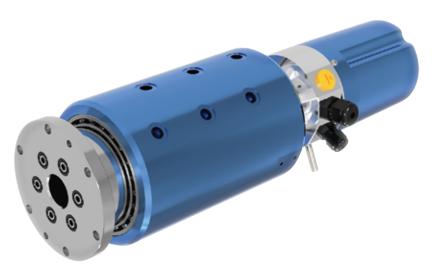


This chart is representing standard operating conditions.

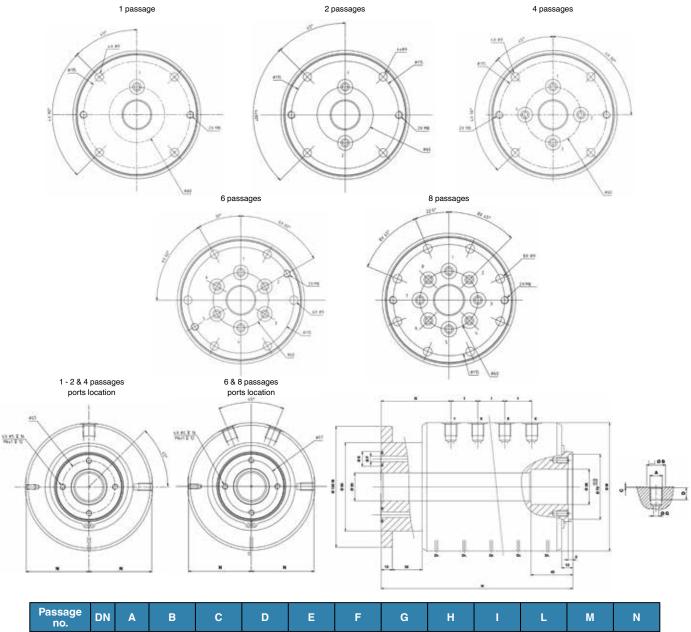
Deviations might be possible under custom designs.

Product Codes							
Port size	Pass. #	Code					
G ¼"	1	CMB-S010801					
G ¼"	2	CMB-S020801					
G ¼"	4	CMB-S040801					
G ¼"	6	CMB-S060801					
G ¼"	8	CMB-S080801					
G %"	1	CMB-S011001					
G %"	2	CMB-S021001					
G %"	4	CMB-S041001					
G %"	6	CMB-S061001					
G %"	8	CMB-S081001					
G ½"	1	CMB-S011201					
G ½"	2	CMB-S021201					
G ½"	4	CMB-S041201					
G ½"	6	CMB-S061201					
G ½"	8	CMB-S081201					

Product Codes







Passage no.	DN	Α	В	С	D	E	F	G	н	1	L	M	N
1	: 6	G 1/4"	20	1	13	16	6	75	117	-	-	138	68
	10	G %"	23	1.5	13	19	10	77	121	<del>-</del>	-	140	68.5
	12	G ½"	28	1.5	15	21	12	78	123	-	-	143	70
	6	G 1/4"	20	1	13	16	6	75	146	29	60	138	68
2	10	G %"	23	1.5	13	19	10	77	154	33	70	140	68.5
	12	G ½"	28	1.5	15	21	12	78	158	35	70	143	70
4	6	G 1/4"	20	1	13	16	6	75	204	29	60	138	68
	10	G %"	23	1.5	13	19	10	77	220	33	70	140	68.5
:	12	G ½"	28	1.5	15	21	12	78	228	35	70	143	70
• · · · · · · · · · · · · · · · · · · ·	6	G ¼"	20	1	13	16	6	75	262	29	60	138	68
6	10	G %"	23	1.5	13	19	10	77	286	33	70	140	68.5
:	12	G ½"	28	1.5	15	21	12	78	298	35	70	143	70
	6	G 1/4"	20	1	13	16	6	75	320	29	60	138	68
	10	G %"	23	1.5	13	19	10	77	352	33	70	140	68.5
	12	G ½"	28	1.5	15	21	12	78	368	35	70	143	70